

The Italian Scientific Society of Mechanical Design



**PhD Summer School AIAS** 

# Non-linear behaviour of materials Theory and Applications

Ferrara (Italy) June 13-16, 2016



University of Ferrara



### In collaboration with:







# Non-linear behaviour of materials Theory and Application

AIAS Summer School For PhD students and young researchers Ferrara, June 13-16, 2016 – AIAS (The Italian Scientific Society of Mechanical Design)

	Monday	Tuesday	Wednesday	Thursday
	June 13, 2016	June 14, 2016	June 15, 2016	June 16, 2016
		9:30-13:00	9:30-13:00	9:30-13:00
morning		Prof N. E. Dowling	Prof N. E. Dowling	Prof. G. Mirone
				Experimental approches
		Low cycle fatigue	Creep, non linear fracture mechanics	Ing. S. Filippi
				Industrial cases studies
	14:00			
	Registration,	13:00 - 14:00	13:00 - 14:00	13:00 - 14:00
	Opening of course	lunch	lunch	lunch
afternoon				
	14:30-18:30	14:30-18:00	14:30-18:00	14:00-16:30
	Prof F. Berto	Prof. M. Vormwald	Prof. S.A. Meguid	Prof. L. Vergani
	General introduction			
	Prof. P. Livieri			
	Introduction to non- linear behaviour of materials	Non linear simulations in welded structures	Numerical applications	Final test and Ph.D. activity presentation

Conference Venue, IUSS - Ferrara 1391 - via delle Scienze, 41/B

# Local Organising Committee

Prof. F. Berto – Università di Padova Prof. P. Livieri – Universita di Ferrara Prof. R. Tovo – Universita di Ferrara Prof. L. Vergani – Politecnico di Milano

#### Secretary

**Prof. P. Livieri** Engineering Department of Ferrara University of Ferrara Via Saragat 1, 44122, Ferrara (Italy) e-mail: *paolo.livieri*@unife.it

## **Program of Monday 13 June**

#### **Monday Afternoon**

Prof. Filippo Berto Università di Padova-Italy 14:30 – 15:00 Introduction to the course

In this opening lecture, an introduction to the summer school topics is provided. The aims and the outline of the school are presented.

Prof. Paolo Livieri Università di Ferrara-Italy 15:00 – 18:00 Introduction to non-linear behaviour of materials

The subject of the lecture will be divided into two parts: in the first part will be recall many fundamentals topics, in the second an introduce to the non-linear behaviour of material will be made. Finally, a more detailed section will be dedicated to autofrattage.

#### **General topic:**

-Introduction to fatigue
-Palmgren-Miner rule
-Rainflow cycle counting
-Cyclic stress-strain and strain-life curves
-Linear-elastic fracture mechanics
-Linear-elastic stress intensity factor
-Fracture toughness concept, testing in linear-elastic regime
-J-Integral

#### **Elementary plasticity:**

-monoaxial cases -Neuber's rule for notch stress-strain -Yield criteria of metals -Hardening Role -Flow rule -Prandlt-Reuss equations

#### Autofrettage:

-loading phase

-unloading phase

-residual stresses

# **Program of Tuesday 14 June**

### **Tuesday Morning**

Prof. Norman Dowling

Virginia Tech-USA

**9:30 – 13:00** Advanced testing in the automotive industry: evolution of metallic material characterization

#### Low Cycle Fatigue - Part 1

- Introduction
- Palmgren-Miner Rule
- Cycle Counting

Student Exercise: Cycle counting for Ex. 9.9

#### Low Cycle Fatigue – Part 2

- Plastic Deformation Behavior and Models
- Local Stress-Strain Estimates at Notches Student Exercise: Cycle counting for Ex. 14.4 Student Exercise: Do Prob. 14.44(a)

#### Low Cycle Fatigue – Part 3

- Strain-Based Approach to Fatigue
  - Strain-Life Curves
  - Mean Stress Effects
  - Life Estimates for Structural Components
  - Discussion
    - Student Exercise: Do Prob. 14.44(b)

### **Tuesday Afternoon**

Prof. Michael Vormwald Technische Universität Darmstadt-Germany 14:30 – 18:00 Non linear simulations in welded structures

- 1 Introduction Approaches for the assessment of fatigue of welded joints
- 1.1 Nominal stress approach1.2 Structural stress approach
- 1.3 Local stress approach
- 1.4 Local strain approach
- 1.5 Fracture mechanics approach
- 2 Overview of the Local Strain Approach
- 2.1 Deformation behaviour
- 2.2 Damage behaviour
- 2.3 Application example for welded joints
- 3 Fracture mechanics based approach according to the IBESS procedure
- 3.1 Mechanically and physically short cracks
- 3.2 Cyclic R curve
- 3.3 Initial crack size and its statistical distribution
- 3.4 Varying local geometry
- 3.5 Residual stresses
- 3.6 Stress intensity factors and cyclic Delta J-intergral
- 3.7 Validation examples

### **Program of Wednesday 15 June**

#### Wednesday Morning

Prof N. E. Dowling
Virginia Tech -USA
9:30 – 13:00 Creep, non linear fracture mechanics

#### Creep - Time-Dependent Stress-Strain Behavior

- Introduction

- Creep Testing

- Physical Mechanisms of Creep

- Time-Temperature Parameters and Life Estimates

Student Exercise: Do Prob. 15.18(a), (b), and (c)

#### **Fracture Mechanics – Part 1**

Introduction to Linear-Elastic Fracture Mechanics (LEFM)

- Mathematical Concepts

- Application of *K* to Design and Analysis

- Fully Plastic Yielding Loads

Student Exercise: Do Prob. 8.10

#### **Fracture Mechanics – Part 2**

Fracture Toughness Values and Trends Non-Linear Fracture Mechanics

- Plastic Zone Size, and Plasticity Limitations on LEFM

- Extensions Beyond Linear Elasticity

#### Wednesday Afternoon

Prof. Shaker A. Meguid University of Toronto-Canada 14:30 – 18:00 Numerical applications

In this lecture, an overview of numerical techniques to characterize the non linear behaviour of material is presented. Examples of non-linear FE analysis are presented.

- Theory in numerical non-linear FE analysis

- Numerical example of Engineering interest.

# **Program of Thursday 16 June**

### **Thursday Morning**

Prof. Giuseppe Mirone

Università di Catania -Italy

9:30 – 11:00 Experimental characterization of the nonlinear stress-strain behavior of metals

In this lecture, a review of experimental techniques to characterize the mechanical behaviour of material at high strain rates is presented. In this session, a real experimental test will be presented in the classroom.

- Isotropic hardening. quasitatic and dynamic strain rates
- Engineering, True and

post-necking flow curves

- Experimental procedures for the quasistatic characterization
- Experimental procedures for the dynamic characterization
- Analysis of raw experimental data and derivation of flow curves

#### **Tools for class exercises**

- A laptop should be available for small groups of 2-3 students each;
- Installation of Microsoft Office and Autodesk Autocad is required;
- The freeware Virtual Dub can be downloaded @ http://www.virtualdub.org/

Ing. Stefano Filippi OMERA-Vicenza-Italy **11:30 – 13-00** Industrial cases studies

The lecture will show an industrial application of advanced non-linear techniques in the field of materials and components:

- Local Elasto plastic stress fields: the HRR solution in closed form
- Fragile/Ductile behavior: experimental response of plane and round specimens
- Discussion on Static and fatigue behavior of bolt/nut connections: some practical examples

### **Thursday Afternoon**

Prof Laura Maria Vergani Politecnico of Milano –Italy **14:00 – 16:30** Final test and PhD activity presentation